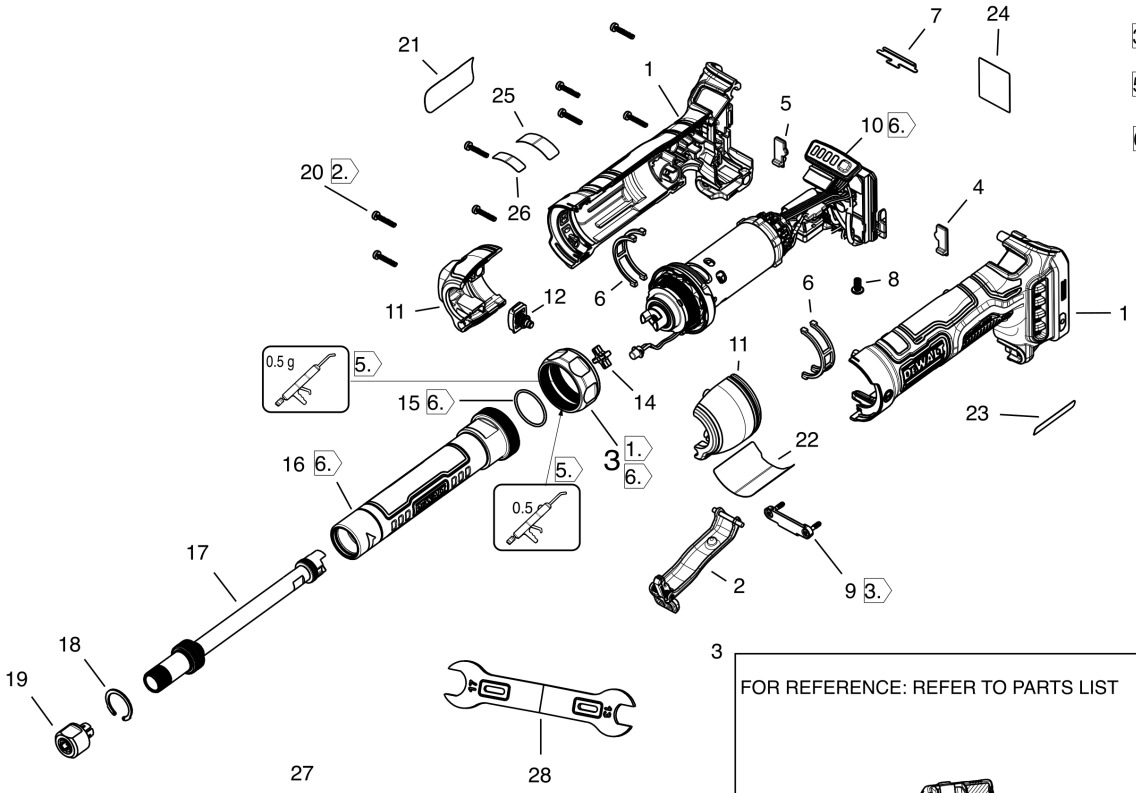
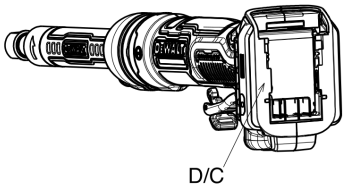
DCG420XB Type 1 - Parts List

Use the figure number to match each part to the corresponding parts schematic.

NOTES:

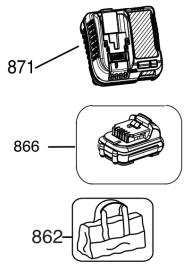
1. TORQUE TO 38Nm - 42Nm (COLLAR)
2. TORQUE TO 1.1Nm - 1.3Nm (HANDLE SCREWS)
3. TORQUE TO 0.2Nm - 0.4Nm (AUDIT CHIP BLANK SCREWS)
5. ADD LOCTITE 242 TO BOTH SETS OF COLLAR THREADS. ENSURE COVERAGE OF THREADS PRIOR TO ASSEMBLY.
6. REPAIRING THIS COMPONENT REQUIRES SPECIALIZED TOOLING. REFER TO THE REPAIR INSTRUCTIONS FOR DETAILED GUIDANCE.

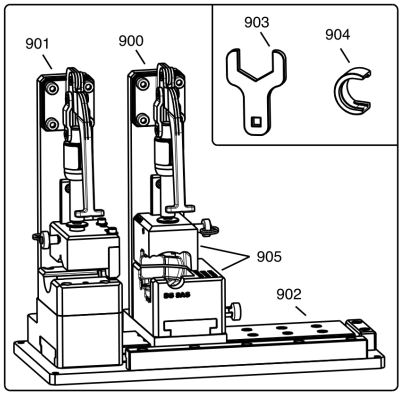




3

FOR REFERENCE: REFER TO PARTS LIST





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DCG420XB Type 1 - Parts List

Use the figure number to match each part to the corresponding parts schematic.

Fig. 1	NA602585	HANDLE SA
Fig. 2	NB145290	PADDLE
Fig. 3	NA407522	CLAMP NUT
Fig. 4	N728013	INSERT
Fig. 5	N728012	INSERT
Fig. 6	NA590653	SEAL
Fig. 7	N467560	PLATE
Fig. 8	NA105798	TERMINAL BLOCK
Fig. 9	N791558	COVER
Fig. 10	NB421429	MOTOR & SWITCH SA
Fig. 11	NA640828	SLEEVE SA
Fig. 12	NB429095	SPINDLE LOCK
Fig. 14	NA531013	DRIVER
Fig. 15	NA497886	O RING
Fig. 16	NB421435	NOSE SA
Fig. 17	NB390695	SPINDLE SA
Fig. 18	N286522	RING
Fig. 19	N785197	COLLET ASSEMBLY
Fig. 20	330019-00	SCREW
Fig. 21	NA658441	RATING LABEL
Fig. 22	NA556873	LABEL
Fig. 23	NA669271	LABEL
Fig. 24	NA689162	LABEL
Fig. 25	NA678175	LABEL
Fig. 26	NA678176	LABEL
Fig. 27	NB370148	MOTOR & SWITCH SA
Fig. 28	N332459	SPANNER
Fig. 900	NB186333	CLAMP SA
Fig. 901	NB186345	MOUNT SA

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DCG420XB Type 1 - Parts List

Use the figure number to match each part to the corresponding parts schematic.

Fig. 902	NB186339	BASE SA
Fig. 903	NA382867	WRENCH
Fig. 904	NA917348	COLLAR
Fig. 905	NB414557	S.T.INSERTION TOOL

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